

# Receiving Report

Date: 13-02-01

Batch No: 124491

Supplier: harmen

Dart P/O: 18971

Packing Slip: Yes ✓ No      
 Invoice: Yes     No      
 Receipt: Cash     Cr ✓

Release Note Attached: Yes ✓ No     N/A      
 Waybill Attached: Yes ✓ No      
 Shipment Complete: Yes ✓ No     N/A      
 QC6 Inspection 8/3/2's N/A ✓  
 Work Order     N/A    

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 13-02-01  
 Date  
 Received/Costing SP  
 Initial

Location

# Purchase Order Receipt Listing

Friday, February 01, 2013 10:12:41 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18971 Receipt Dates from 2/1/2013 to 2/1/2013 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO18971	1		M6061T6T0.375W.0 f 35		2/1/2013	2/1/2013	108.0000	\$1.51	0.0000	0	\$162.83
CAD	No		6061-T6 RD Tube .375 x .035W 124491	f	108.0000	DES102		\$162.83	0.0000	0	
	2		M304TR0.375W.035 f 304 TUBING .375 x f .035W 124491	f	2/1/2013	2/1/2013	40.0000	\$0.85 \$34.17	0.0000 0.0000	0 0	\$34.17
	3		M304TR1.250W.125 f 304 RD Tube 1.250 x f .125W 124491	f	2/1/2013	2/1/2013	40.0000	\$9.00 \$359.83	0.0000 0.0000	0 0	\$359.83

Total Received Quantity:  
Total Qty to Inspect (PO U/M):  
Total Reject Quantity:  
Total Receipt Value:  
Total Balance Due Quantity:

188.0000  
0.0000  
0.0000  
\$556.82  
0.0000



# Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

## PACKING SLIP

PAGE... 1  
Order : 1128110  
Date... 01/30/2013

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.		SALESPERSON		YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE		C. Gee		PO18971	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered			
	Fax all papers to Linda Lacelle 613-632-1053						
01	108 /FT						
	ALUMINUM SMLS TUBE						
	ATS .375 .035 D6061						
	Tariff Number: 7608.20.00.00						
	Cust. part#.: M6061T6T0.375W.035						
	HT#.....: F00132405	9	108/FT				
	Total...	9	108/FT				
02	40 /FT						
	STAINLESS STEEL SEAMLESS TUBE						
	SMLS TUBE 304L 3/8 X .035 A213						
	STS .375 .035 304L						
	Tariff Number: 7304.41.19.90						
	Cust. part#.: M304TR0.375W.035						
	HT#.....: YT13903	2	40/FT				
	Total...	2	40/FT				
03	40 /FT						
	STAINLESS STEEL SEAMLESS TUBE						
	SMLS TUBE 316L 1-1/4 X.120 A213						
	STS 1.250 .120 316L						
	Tariff Number: 7304.41.99.90						
	Cust. part#.: M304TR1.250W.125						
	HT#.....: YT21075	2	40/FT				
	Total...	2	40/FT				

601302-01

60130201

No. of Bdl/Pieces 1 / 0

Total Weight..... 69

Customers.: \_\_\_\_\_



A Marmon Distribution Services/Berkshire Hathaway Company

# **KAISER** **ALUMINUM** **FABRICATED PRODUCTS**

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
 FABRICATED PRODUCTS, LLC  
 6573 W. WILLIS ROAD  
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 65-19070-2		CUSTOMER PART NUMBER: AT/375.035/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 211857	LINE ITEM: 002	SHIP DATE: 11/05/2012	KAISER LOT NUMBER: F00132405	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 692.000 LB	QUANTITY: 1306.000 PCS	B/L NUMBER: 212468	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  MARMON KEYSTONE CORP 265 APOLLO DRIVE LINO LAKES, MN 55014 USA			SOLD TO:  MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00132405	0001	1	45.8	42.6	13.5	N/A	N/A	N/A
F00132405	0002	1	46.1	42.5	12.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D70819	.62	.31	.24	.05	.96	.09	.05	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: MADE IN USA  
 OD: 0.375"; Wall: 0.035"; Round @  
 AMS-4082P ASTM-B210-04 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS-4082P, WAS NOT OILED.  
 COMPLIES TO DIN EN 10204 JAN 2005  
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
 No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

8/3/15

Plant Serial: 00014243

Kaiser Order Number: 211857

Line Item: 002

# **KAISER ALUMINUM**

**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

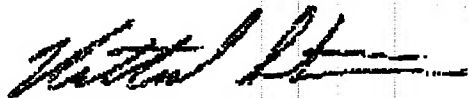
## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00014243  
Kaiser Order Number: 211857  
Line Item: 002



CRYSTAL PALACE

# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

## MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2012/6/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2012-2-12-B-3

P.O.NO.: BN2829

ORDER NO.: 2012-02-012-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10a LTP304/TP304L

CONDITION: COLD FINISH/ SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT..

HEAT NO.: XT13903

### CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	8.0~13.0	18.0~20.0
RESULTS (LADLE)	0.026	0.71	0.039	0.004	0.49	8.06	18.20

### PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS		TS		EL		FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				(Mpa)	≥ 205	(Mpa)	≥ 515	(%)	≥ 35				
0.375	0.035	20	P12-5-19	1000	1166	315		680		62.0		OK	OK	75	OK (DRILLED HOLE)
0.375	0.065	20	P12-5-22	100	197	320		690		56.5		OK	OK	76	OK (DRILLED HOLE)

### REMARKS:

AS PER ASTM A213-10a/ASME SA213-10  
WALL THICKNESS TOLERANCE AS PER ASTM A269-10  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-12-06-30

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.  
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

*Diagweifeng*  
MANAGER OF QUALITY ASSURANCE DEPARTMENT

JUL 20 2012

QC REVIEWED

TC



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

## MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2012/6/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.				CERTIFICATE NO.: 2012-2-12-A-2			
P.O.NO.: MN2828				ORDER NO.: 2012-02-012-A			
COMMODITY: STAINLESS STEEL SEAMLESS TUBING				GRADE : ASTM A213-10a TP304/TP304L			
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT..				HEAT NO.: YTT13903			
CHEMICAL CONTENTS (WT%)							
ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	8.0-13.0	18.0-20.0
RESULTS (LADLE)	0.026	0.71	0.039	0.004	0.49	8.06	18.20

## PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥ 205	≥ 515	≥ 35				
0.375	0.035	20	P12-5-19	500	583	315	680	62.0	OK	OK	75	OK (DRILLED HOLE)
0.375	0.065	20	P12-5-22	250	494	320	690	56.5	OK	OK	76	OK (DRILLED HOLE)

### REMARKS:

AS PER ASTM A213-10a/ASME SA213-10  
WALL THICKNESS TOLERANCE AS PER ASTM A269-10  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-12-06-30

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.  
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

*Dingweifeng*  
MANAGER OF QUALITY ASSURANCE DEPARTMENT

A.C. Reviewed  
SK0716112



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

## MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2012/10/2

CUSTOMER: MARMON/KEYSTONE CANADA INC.

PO.NO.: BN3142

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	10.0~14.0	16.0~18.0	2.00~3.00
RESULTS ( LADLE )	0.022	0.76	0.039	0.005	0.39	11.06	16.56	2.06

## PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
1.250	0.120	20	12-7-266	25	334	270	570	66.0	OK	OK	71	OK (DRILLED HOLE)

## REMARKS:

AS PER ASTM A213-10a/ASME SA213-10  
WALL THICKNESS TOLERANCE AS PER ASTM A269-10  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-12-09-73

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.  
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Manager of Quality Assurance Department

NOV 2 2012

TC





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO18971

Purchase Order Date 1/28/13  
PO Print Date 1/29/13

Page Number 1 of 2

Order From :  
MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

Contact Name  
Vendor Phone 800 361 8142  
Vendor Fax 450 641 4357  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
01/30/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.375W.035	6061-T6 RD Tube .375 x.035W	2/01/13 Yes	✓ 108.00 f	TST ground	\$1.5000	\$162.00
		Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8					
2	M304TR0.375W.035	304 TUBING .375 x .035W	2/01/13 Yes	✓ 40.00 f	TST ground	\$0.8500	\$34.00
		Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269					
3	M304TR1.250W.125	304 RD Tube 1.250 x .125W	2/01/13 Yes	✓ 40.00 f	TST ground	\$8.9500	\$358.00

SP 13-02-01

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES NO

Change Nbr: 2

Change Date: 1/29/13



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO18971**

Purchase Order Date 1/28/13

PO Print Date 1/29/13

Page Number 2 of 2

**Order From :**

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

**Contact Name**

**Vendor Phone**

800 361 8142

**Vendor Fax**

450 641 4357

**Vendor Account Nbr**

**Buyer**

Chantal Lavoie

**Requisition Nbr**

**Tax Resale Nbr**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Special Inst:**

MATERIAL: AISI 304/316 SS SEAMLESS  
ROUND TUBING  
AS PER ASTM A213 OR ASME SA213 OR  
ASTM A269

**PO Total:**

**\$554.00**

MATERIAL CERTIFICATION  
REQD UPON DELIVERY

SP13-0201

Change Nbr: 2

Change Date: 1/29/13

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES NO